Technical Data Sheet

Polystone® M EL + EHS black

Typical characteristics

- Electrically conductive
- Heat resistant
- Good wear properties

Typical industries

- Convoyage de matières en vrac
- Construction de machines et d'installations
- Industrie des boissons
- Industrie agroalimentaire

	Test method	Unit	Guideline value
General properties			
Densité	DIN EN ISO 1183-1	g / cm^3	>0,96
Water absorption	DIN EN ISO 62	%	<0,05
Flammability (Thickness 3 mm / 6 mm)	UL 94		HB
Molecular weight	-	10^6 g/mol	~ 9
Mechanical properties			
Yield stress	DIN EN ISO 527	MPa	>20
Elongation at break	DIN EN ISO 527	%	>50
Tensile modulus of elasticity	DIN EN ISO 527	MPa	>800
Notched impact strength	DIN EN ISO 11542	kJ / m^2	>50
Shore hardness	DIN EN ISO 868	scale D	>63
Thermal properties			
Melting temperature	ISO 11357-3	°C	130 ... 135
Thermal conductivity	DIN 52612-1	W / (m * K)	0,40
Thermal capacity	DIN 52612	kJ / (kg * K)	1,90
Coefficient of linear thermal expansion	DIN 53752	10^{-6} / K	150 ... 230
Service temperature, long term	Average	°C	-250 ... 110
Service temperature, short term (max.)	Average	°C	130
Vicat softening temperature	DIN EN ISO 306, Vicat B	°C	79
Electrical properties			

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Print: 21/11/2024 • Release: 20/09/2023 • Version: 1.0
PIM-Version: 605 • PIM-ID: 710098 • PIM-Code: 605-22-13.11.126-6.5.6.5-5

	Test method	Unit	Guideline value
Volume resistivity	DIN EN 62631-3-1	Ω * cm	$<10^3$
Surface resistivity	DIN EN 62631-3-2	Ω	$<10^3$

The data stated above are average values ascertained by statistical tests on a regular basis. They are in accordance with DIN EN 15860. The data above are provided purely for information and shall not be regarded as binding unless expressly agreed in a contract of sale.

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